

<b>Job title:</b>	Lead Machinist
<b>Reports to:</b>	Production Manager
<b>Location:</b>	Falmouth UK
<b>Contract:</b>	Permanent
<b>Hours:</b>	37.5hrs per week + overtime and/or shift when and as required
<b>Annual Leave:</b>	20 days plus bank holidays, increasing by 1 day per year of up to a maximum of 25 (33 days total)
<b>Salary:</b>	Dependant on Experience

### Company Profile

Feritech Global is an independently owned industry leading engineering company that specialise in supplying innovative solutions for subsea and harsh environment application. All our equipment is designed, manufactured and supported in house at our marine base near Falmouth in Cornwall. The company is growing at a steady pace in response to demand for its innovative range of stock and bespoke products and solutions.

### Summary

The applicant will be responsible for the machining of inhouse and sub contract components on a day to day basis, setting and operating the CNC Machining Centre, CNC Turning Centre & Semi CNC Gap Bed Lathe (3m). The role will also require the applicant to build and head up a team of machinists that will increase as the business grows whilst reporting to the Production Manager. The applicant will also be required to oversee the QC of the components produced ensuring that all components are made to drawing.

### Responsibilities

- Quality Control of machined products
- Setting and Operating – CNC Machining Centre & CNC Turning Centre
- Programming basic components using Siemens 828D control on CNC Machining Centre & CNC Turning Centre
- Programming, Setting & Operating – Semi CNC Gap Bed Lathe (3m)
- Prove through new programs provided by Production Manager
- Provide estimated machining times for new products and components in the absence of the Production Manager
- Supervise the machining and day to day running of the machining section and other machinists
- Meet deadlines
- Feedback regarding machining times, tooling or work holding requirements & machinist performance as the team grows
- Day to Day housekeeping

### Essential Prerequisites

- Ability to read and understand engineering drawings
- Field relevant qualifications – time served apprenticeship
- Experience of machining precision components
- A high degree of self-motivation and ambition
- Ability to work well independently and as part of a team
- Professional approach to people management
- Good time management
- Willingness to work overtime and/or shift when and as required
- Background in manufacturing
- Experience of programming CNC machines
- Quality control of machined products

### Preferred Prerequisites

- Understanding of tolerances, fits & surface finish requirements as specified on a drawing
- Experience of using XYZ Machine Tools
- Experience using Siemens Control
- Background in marine engineering
- Background in a supervisory role

*Innovative engineering for extreme global environments*